

SHANGHAI

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TEST REPORT

Report No.: S240301730 1

11 March 2024

APPLICANT: RAXWELL INDUSTRIAL TECHNOLOGY

CO., LTD瑞氪维尔工业科技有限公司

(C53204)

太仓市沙溪镇沙南西路488号

. SUZHOU JIANGSU

CHINA

Date of receipt

:06 Mar. 2024

Testing period

:08 Mar. 2024

:11 Mar. 2024

Buyer: --

Raxwell HPPE 防割袖套 Sample description:

Test(s) requested :--

: REGULAR Service

Brand / Section

Season

End use

Factory name

Factory code

Previous report

Product category

Product type

Test stage

:FIRST TEST

Supplier name Exported to

1. Conclusion:

	<u>Tests description</u>	<u>Conformity</u>
	ANSI-ISEA 105: 2016	
1	Cutting resistance TDM	Level A7
	<u>Tests description</u>	Conformity
	EN 388:2016+A1:2018	
2	Abrasion resistance: 2016	Level 2
3	Cutting resistance TDM	Level F
4	Tear strength resistance: 2016	Level 4
5	Puncture resistance: 2016	Level 2

Fail: requirements not met None: no requirement for this test N/A: not applicable Pass: requirements met

Approved by

Henry YAN 严滨 Laboratory Manager

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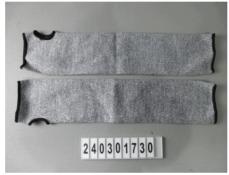
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(C53204)

2. Sample(s) description assigned by laboratory:

Size	Analyzed product	<u>Description</u>	Sample information
	SLEEVE		
		sleeve	
		sleeve	



240301730







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(C53204)

3. SLEEVE/

sleeve

	Method	Client Requirement	Unit	Result	Conformity
(+) 4.1. Abrasion resistance: 2016	EN 388:2016 + A1:2018				
used consumables - abrasive				Klingspor PL31B Grit 180	
used consumables - adhesive				3M Scotch	
Number of cycles at the hole detection				1500	
Number of cycles at the hole detection (2)				1700	
Number of cycles at the hole detection (3)				1900	
Number of cycles at the hole detection (4)				1500	
Performance level				2	
(+) 4.1. Cutting resistance TDM	EN ISO 13997:1999				
used consumables - blade				20240035	
Coefficient of variation			%	2.3	
Adjusted factor for blade with neoprene				0.92	
Normalized cutting stroke lengths			mm	15.2	
Normalized cutting stroke lengths (2)			mm	15.7	
Normalized cutting stroke lengths (3)			mm	11.3	
Normalized cutting stroke lengths (4)			mm	31.4	
Normalized cutting stroke lengths (5)			mm	8.5	
Mean normalized cutting stroke length			mm	16.4	
Cut load adjusted for a cut length of 20 mm			N	47.0	
Performance level				Level F	
		1	I	1	1

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	(C53204)						
	Method	Client Requirement	Unit	Result	Conformity		
	50.00 40.00 20.00 10.00 4200 4300 4400 4	y=-303.2ln(x)+2586.5 R ² =0.8135					
(+) 4.1. Tear strength resistance: 2016	EN 388:2016 + A1:2018						
Tear strength			N	>75			
Tear strength (2)			N	>75			
Tear strength (3)			N	>75			
Tear strength (4)			N	>75			
Performance level				4			
(+) 4.1. Puncture resistance: 2016	EN 388:2016 + A1:2018						
Puncture resistance			N	91			
Puncture resistance (2)			N	104			
Puncture resistance (3)			N	85			
Puncture resistance (4)			N	103			
Performance level				2			

sleeve

	Method	Client Requirement	Unit	Result	Conformity
(+) 5.1.1. Cutting resistance TDM	ASTM F2992 /F2992M - 15				
Correction factor of the sharp edge of the blade with the neoprene				0.97	
Load for a distance of 20 mm cut			g	4800	
Performance level				Level A7	

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(C53204)

END OF TEST REPORT

(+)CNAS accreditation

Unless otherwise specified, the physical test items in this report performed in CTC Shanghai lab were conditioned and tested in the environment of T 23±2°C / RH 50±4%.

Table of Performance Level for Glove

Test Item	Performance Level						
1000 110111	0##	1	2	3	4	5	
Abrasion Resistance (EN 388) Number of cycles (minimum)	<100	100	500	2000	8000	1	
Tear Resistance (EN 388) Force (N) (minimum)	<10	10	25	50	75	-	
Puncture Resistance (EN 388) Force (N) (minimum)	<20	20	60	100	150		

Performance level 0 means the glove falls below the minimum performance level for the given individual hazard

Classification Table for Cut Resistance (ANSI-ISEA 105)

Level	Weight (grams) needed to cut through material with 20 mm of blade travel
A1	>=200
A2	>=500
A3	>=1000
A4	>=1500
A5	>=2200
A6	>=3000
A7	>=4000
A8	>=5000
A9	>=6000

Levels of performance for materials tested with EN ISO 13997

	Level	Level	Level	Level	Level	Level
	A	B	C	D	E	F
6.3 TDM: cut resistance (N)	2	5	10	15	22	30